Applies to:
Supply Network Planning – Deployment and Transport Load Builder. For more information, visit the Supply Chain Management homepage.

Summary
This document is the 3rd document in continuation of the series describing the Concepts and Scenario of Supply Network Planning’s Deployment and Transport load builder.

After the Goods are manufactured or ready to be supplied to the Distribution centers/Customers/VMI we can use the Deployment and Transport load builder functionalities to supply the finished goods to the Distribution centers/Customer Location and Vendor managed Inventory based on respective demand at the DCs and Locations.

There are various Fair Share Rules and Pull/Push rules that will be used to Deploy. In this document Fair Share Rule A – Proportional Distribution Based on Demands.

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Author Bio
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Introduction to Deployment and TLB

Deployment

Deployment is the process which determines what demands can be met with the existing supplies both for the In-house produced and Externally Procured. In other words Deployment functionality determines how and when the Inventory should be deployed to the Distribution centers, Customers or Vendor Managed Inventory locations.

- Deployment uses various Strategies like Fair share, Push, Pull-Push and minimum cost flow optimization. And these are maintained in the Deployment profiles
- If the Supply is equal to the Demand then Deployment confirms the SNP plan.
- When the Demand is more than the Supply – then the Deployment applies Fair Share Rule and calculates the plan for the deployment.

Fair Share Rules can be as below
- Proportional
- Target fulfillment
- Quota arrangements
- Transportation Priority

**Note:** In this document we will demonstrate Fair Share rule – A, Proportional Distribution Based on Demands (Deployment – Heuristic) and subsequent TLB scenario
Fair Share Rule: A “Proportional Distribution Based on Demands”

If you defined fair share rule A in the product master record, the quantities are deployed in proportion to the original demands in the distribution centers when the total distribution requirement exceeds the supply.

**Strategy: percentage division by requirements**

Deployment Master Data for Fair Share Rule A:

**Pull Deployment Horizon:**
Period of time over which deployment considers the planned distribution demand. The horizon starts from today's date.

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**SNP Demand Profile**

Demands within this horizon are considered during deployment.

Sales Order
+ Dependent Demand
+ Distr. Demand (planned)
+ Distr. Demand (firmed)
= Total Demand

Max of Forecast / Sales Order
+ Dependent Demand
+ Distr. Demand (planned)
+ Distr. Demand (firmed)
= Total Demand

ATP Categories are matched to SNP key figures
Product Push Deployment Horizon:

Period of time over which deployment considers receipts that were defined in the ATD Receipt category group of location master data. The horizon starts from today's date.

**SNP Supply Profile**

Supply horizons
Stock transfer horizon
Production horizon
Deployment push horizon

**ATP Categories are matched to SNP key figures**

**Within this horizon SNP is not planning the production**

**Within this horizon SNP creates no stock transfer orders**

**Change Product DEPLOY_FAIR_A for Location 3200**
Transport Load Builder

The primary purpose of the Transport Load Builder (TLB) is to use the results of the deployment run (single product transport recommendations) to create multi-product transport orders in a time period for a transportation zone.

It should be ensured that:

- The transportation methods are filled to maximum capacity
- No transportation method is dispatched that is not filled to minimum capacity
- For stock transport orders that could not be satisfied during the TLB run due to specified constraints, you can build transport orders manually

Factors considered in TLB run:

- Maximum range of coverage
- Minimum/Maximum load weight
- Maximum volume
- ATP check

TLB Master Data for Fair Share Rule B:

TLB Profile:

- SNP only plans the capacity of an entire transport fleet. The TLB looks first at individual transportation methods.
The minimum values for capacity (cubic volume and weight) and pallets to build a load and the maximum amount of product per load are defined in the TLB profile. The system checks the planned transport orders against the minimum and maximum values.

The system uses the parameters defined in the TLB profile to calculate the transport orders. The transport orders are always multiples of the rounding value defined in the lot size profile.

The TLB uses the lane-dependent lot size profile to determine how to build transport loads based on the available transport orders.

**TLB Profile Maintenance**

<table>
<thead>
<tr>
<th>TLB Profile</th>
<th>Relationship Between Rules</th>
<th>Description</th>
<th>Rule Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>DA_DEPLOY</td>
<td>Connect Upper Limits with &quot;AND&quot;, Lower Limits with &quot;OR&quot;</td>
<td>Description</td>
<td></td>
</tr>
<tr>
<td>SCM_SNP2</td>
<td>Connect Upper Limits with &quot;AND&quot;, Lower Limits with &quot;OR&quot;</td>
<td>Profile 2</td>
<td>UPPER AND LOWER OR</td>
</tr>
<tr>
<td>SNP_TLB_01</td>
<td>Connect Upper Limits with &quot;AND&quot;, Lower Limits with &quot;OR&quot;</td>
<td>TLB Profile 01</td>
<td>V2R_SNP_TLBPRD2</td>
</tr>
<tr>
<td>TLB_V2R1</td>
<td>Connect Upper Limits with &quot;AND&quot;, Lower Limits with &quot;OR&quot;</td>
<td>TLB V2R</td>
<td></td>
</tr>
<tr>
<td>V2R_TLB</td>
<td>Connect Upper Limits with &quot;AND&quot;, Lower Limits with &quot;OR&quot;</td>
<td>Description</td>
<td></td>
</tr>
</tbody>
</table>

**Parameter for TLB Profile: DA_DEPLOY**

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>WEIGHT</td>
<td>&gt;</td>
<td>1</td>
<td>&lt;=</td>
<td>300</td>
<td>EA</td>
</tr>
</tbody>
</table>
Transportation Lane:

2 Transportation lanes are created for Start Location 3200 (Plant) and Destination Location 3400 & 3800 (D.C.)

Change of Transportation Lane 3200 -> 3800

Means of Transport: 0001 maintained with TLB Profile

Change of Transportation Lane 3200 -> 3800

TLB Profile
Scenario

Brief Description of the Deployment Scenario

Product is produced in 3200 manufacturing plant to meet the demand in its distribution centers 3400 and 3800. However, due to capacity constraints, there is insufficient supply to meet the demand. Deployment determines a fair share replenishment of the distribution centers to address the problem immediately.

Material Master Settings in SNP

1. Maintain Fair Share Rule in Product View:
   Transaction Code: /SAPAPO/MAT1
   Fair Share Rule: A
   Pull Deployment Horizon: 30
   Push Deployment Horizon: 30
Deployment Scenarios

1. Product View for 3200
   Transaction: Product View /SAPAPO/RRP3
   Planning Version: 000
   Product: DEPLOY_FAIR_A
   Location: 3200

   **Product View: DEPLOY_FAIR_A, Planning Version 000**

<table>
<thead>
<tr>
<th>Product</th>
<th>DEPLOY_FAIR_A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Location</td>
<td>3200</td>
</tr>
<tr>
<td>Acct Assignment</td>
<td></td>
</tr>
<tr>
<td>DaysSupply</td>
<td>9,999.99</td>
</tr>
<tr>
<td>ReceiptDS</td>
<td>9,999.99</td>
</tr>
</tbody>
</table>

   **DEPLOY_FAIR_A in 3200 (Make-to-Stock Production)**

<table>
<thead>
<tr>
<th>Date</th>
<th>AvgReqD</th>
<th>AvgRecT</th>
<th>Category</th>
<th>Rec/Rqmt.Elemt.</th>
<th>Rec/RqQty</th>
<th>Conf Qty</th>
<th>Available</th>
<th>Surp/short</th>
<th>Qty Alert</th>
</tr>
</thead>
<tbody>
<tr>
<td>12/08/2008</td>
<td>22:48:28</td>
<td>Stock</td>
<td>/0001/CC</td>
<td>1,000</td>
<td>1,000</td>
<td>1,000</td>
<td>1,000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12/07/2008</td>
<td>23:58:59</td>
<td>SNP</td>
<td>Product Horizon</td>
<td>1,000</td>
<td>1,000</td>
<td>1,000</td>
<td>1,000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12/07/2008</td>
<td>23:58:59</td>
<td>PP/DS</td>
<td>Horizon</td>
<td>1,000</td>
<td>1,000</td>
<td>1,000</td>
<td>1,000</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

2. Product View for 3400
   Transaction: Product View /SAPAPO/RRP3
   Planning Version: 000
   Product: DEPLOY_FAIR_A
   Location: 3400
3. Product view for 3800

Transaction Product View: /SAPAPO/RRP3

Planning Version: 000

Product: DEPLOY_FAIR_A

Location: 3800
4. Planning Book for Material DEPLOY_FAIR_A at Manufacturing Plant 3200
Transaction Code: /SAPAPO/SNP94

Planning Book: [Live] SNP INTERACTIVE PLANNING / SNP PLAN

5. Planning Book for Material DEPLOY_FAIR_A at Manufacturing Plant 3400
Transaction Code: /SAPAPO/SNP94

Planning Book: [Live] SNP INTERACTIVE PLANNING / SNP PLAN
Planning Book for Material DEPLOY_FAIR_A at Manufacturing Plant 3800

Transaction Code: /SAPAPO/SNP94
On running Location Heuristic at Distribution centers 3400 and 3800 the demand...
7. Run Deployment at manufacturing plant 3200. Based on the Fair Share Rule A, 667 units were deployed to DC 3400 and 333 units were deployed to DC 3800.

8. Now, if you go to Product View for DC: 3400, you can see the confirmed Distribution Receipt of 667 units.
9. Also, if you goto Product View for DC: 3800, you can see the confirmed Distribution Receipt of 333.
**Brief Description of the Transportation Load Builder (TLB) Scenario:**

After the deployment run, the transportation planner needs to group the different orders going from manufacturing plants to distribution centers. The orders must be grouped to meet the minimum requirement by weight, volume and number of pallets to ensure that transportation vehicles are filled to maximum capacity.

**TLB – Interactive Planning**

- Deployment run results in recommended transport orders.
- Transport Load Builder then enables you to manipulate the recommended transport orders within the time period you specify to build a feasible, consolidated transport load.
- Interactive planning displays the relevant values such as cumulative volume, cumulative weight, and capacity consumed so that you can determine when a load is complete.
- TLB Interactive planning desktop is similar to the other interactive planning desktops in SNP.
- The profile selection, planning books/data view, and macros are on the far left side of the screen.
- Work is displayed on the right side with three sub area
  - TLB-confirmed shipments appear on the left hand side of the work area.
  - Transport recommendations appear on the right side of the work area
  - Transport order items appear on the bottom half of the work area

TLB Interactive Planning before TLB Run for Transportation lane with source location 3200 (Plant) and destination location 3800 (D.C.).

**TLB Interactive Planning**

Click on Change icon (Ctrl+F2) and run TLB

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The text appears to be a manual for using the Transportation Load Builder (TLB) scenario in SNP, detailing the process and features of the interactive planning interface. It includes screenshots and step-by-step instructions on how to manipulate transport orders within a specified time period to build a feasible, consolidated transport load.
After TLB Run you can see TLB order created under TLB Shipments:

**TLB Interactive Planning**

Double clicking the order will open the order item under TLB Shipment Items.

<table>
<thead>
<tr>
<th>Order Items 000000008278</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product</strong></td>
</tr>
<tr>
<td>DEPLOY_FAIR_</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Order Items 000000008279</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product</strong></td>
</tr>
<tr>
<td>DEPLOY_FAIR_</td>
</tr>
</tbody>
</table>

3 TLB Stock transfer order of 300, 300 & 67 EA Quantity created.

Similarly run TLB for APO Destination 3400 (D.C.)

**TLB Interactive Planning**
2 TLB Stock transfer order of 300 & 33 EA quantities created.

You can confirm the TLB run by going back to SNP Interactive planning and refresh the screen.

**Related Content**

For more details please see-

- [SNP Deployment and Transportation Load Builder Scenario-1 Fair Share Rule "C" by Quota Arrangement](#)
- [Supply Network Planning (SNP); Deployment and Transportation Load Builder Scenario 2 - Push Rule by Quota](#)
- SAP Help: [www.help.sap.com](http://www.help.sap.com)
- TLB Help (SCM 5.0): [http://help.sap.com/saphelp_scm50/helpdata/en/1c/4d7a375f0dbc7fe10000009b38f8cf/frAMESet.htm](http://help.sap.com/saphelp_scm50/helpdata/en/1c/4d7a375f0dbc7fe10000009b38f8cf/frAMESet.htm)
- For more information, visit the Supply Chain Management homepage: [https://www.sdn.sap.com/irj/sdn/bpx-scm](https://www.sdn.sap.com/irj/sdn/bpx-scm)
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